Realizing a Self-powered Real-time Monitoring System on High-speed Trains

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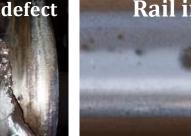
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Research Motivation

- Vibration-induced responses between wheel-rail interactions due to rail irregularity (smoothness), short-pitch corrugation, or wheel defect (polygonization) etc.
- There are many sensors deployed on train bogies for monitoring the ride comfort and safety.
- **Power supply** for the sensors is still a problem!



Wheel defect

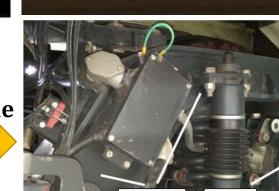


Rail corrugation

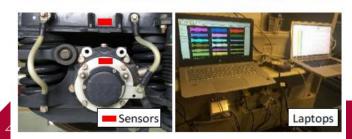
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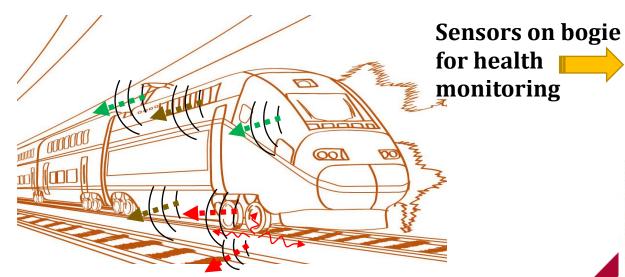




Bogie frame



Axle box





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For high-speed/metro trains, vibrations of the bogie frames are generally:

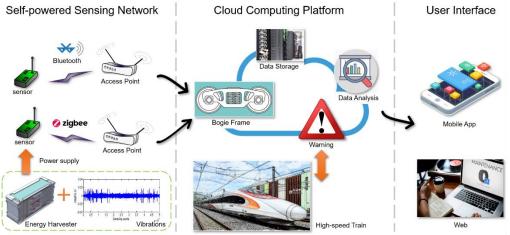
- low-frequency ($\approx 8-40 \text{ Hz}$)
- low-amplitude ($\approx 0.5-2 \text{ g}^*$)
- time-varying
- speed-dependent

 $(*1 \text{ g} = 9.8 \text{ m/s}^2)$

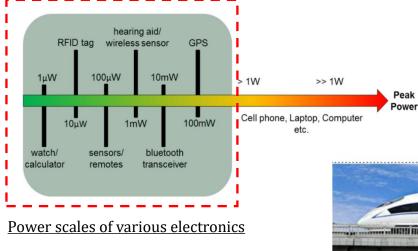
Present Work:

For monitoring wheel defects and abnormal vibrations, we aim to develop a **high efficient vibration-based tri-hybrid energy harvesting technique**, which can power up wireless sensor networks for real-time monitoring of the bogie frame and suspension system of high-speed/metro trains.

Key Issues



A self-powered real-time monitoring system for high-speed trains



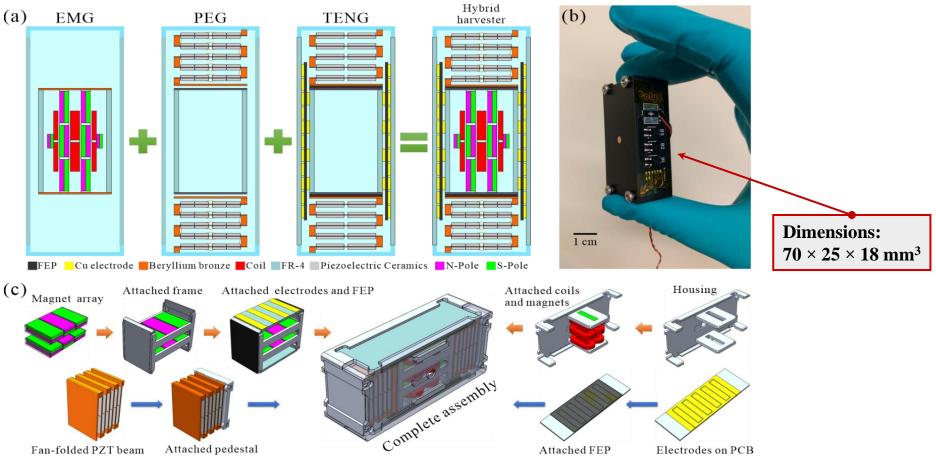
Vibration-based tri-hybrid energy harvester

deployed on train bogies



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Fabrication of Tri-hybrid Energy Harvester*



EMG: Electromagnetic generator; PEG: Piezoelectric generator; TENG: Triboelectric generator

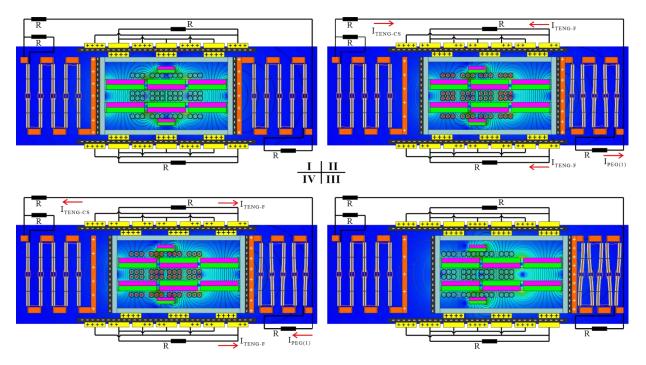


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Tri-hybrid Energy Harvester*

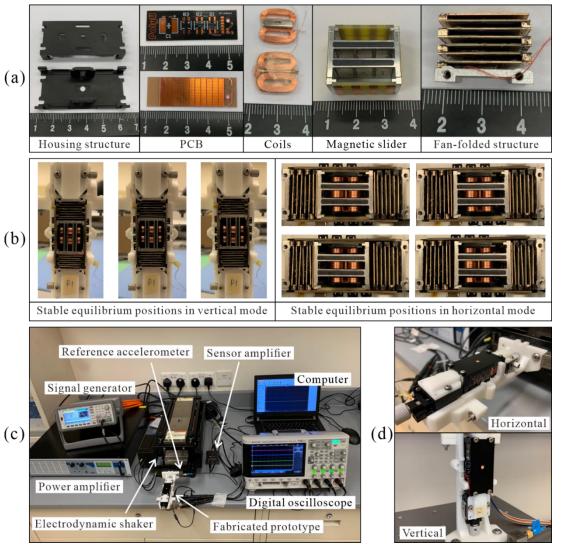


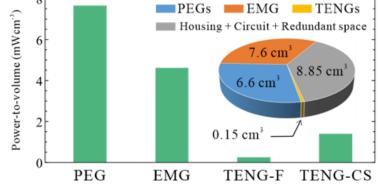
- The standardized power density of our new prototype is $3.70 \text{ mW/cm}^3/g^2$ (under 1 g).
- The prototype works well at a wide bandwidth of <u>1–11 Hz</u> under 1 g (= 9.8 m s⁻²).
- It can generate a maximum output power of <u>86 mW</u>.
- Under an excitation (8 Hz and 1 g), our new tri-hybrid energy harvester (for <u>1 cm³</u> volume size) can actuate a sensor network of 400 mW for 12.9 s within a 30-min period, ignoring the energy loss of storage process.



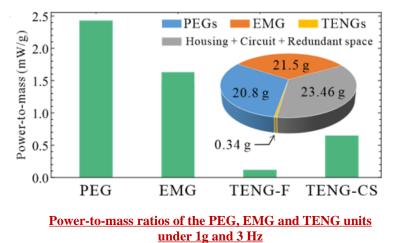
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Shaker test results





Power-to-volume ratios of the PEG, EMG and TENG units under 1g and 3 Hz



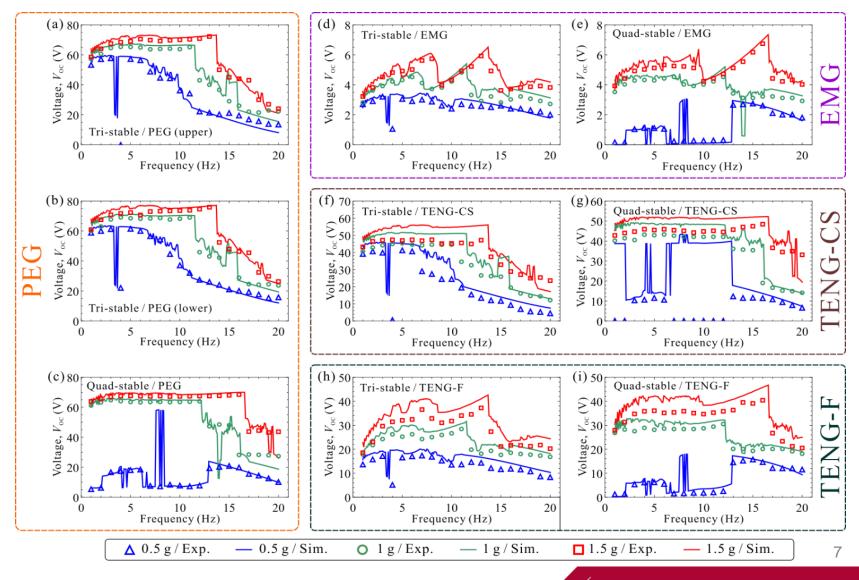
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Shaker test results



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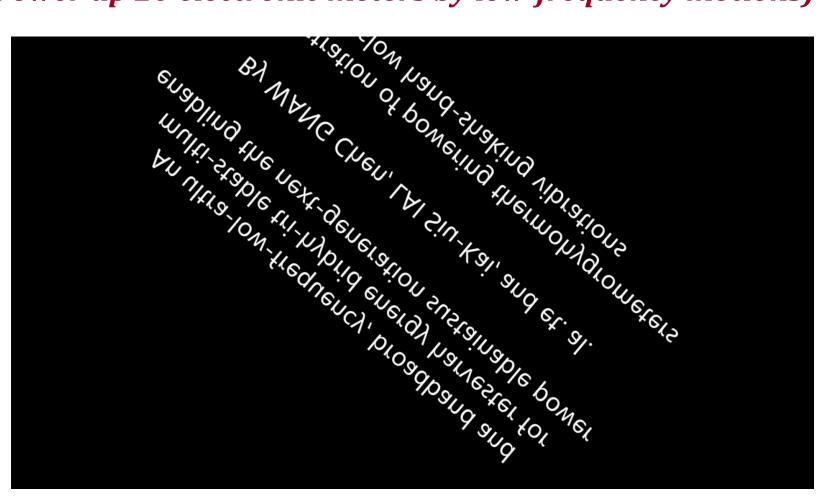


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Application to electronic devices (Power up 20 electronic meters by low-frequency motions)





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Performance comparison

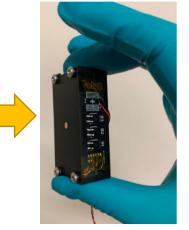
Table 1. Comparison of the proposed new energy harvester with other works reported recently.

Reference (Types), Year	Bandwidth (Hz)	Normalized Power Density
Ref. [1] (EM+TE), 2020	3.5–7 Hz, 1g	$3.67 \text{ mW cm}^{-3} \text{ g}^{-2}, 5 \text{ Hz}$
Ref. [2] (PE+EM+TE), 2018	10–31.5 Hz, 0.5 g	$2.16 \times 10^{-2} \text{ mW cm}^{-3} \text{ g}^{-2}$
Ref. [3] (PE+EM+TE), 2019	2–5 Hz, 1 g	$3.2 \text{ mW cm}^{-3}, 5 \text{ Hz}$
Ref. [4] (EM+TE), 2020	4–9 Hz, 1 g	$3.15 \text{ mW cm}^{-3} \text{ g}^{-2}$, 6 Hz
Our Original Design [5] (PE+EM+TE), 2019	2–12.5 Hz, 1 g	$1.97 \text{ mW cm}^{-3} \text{ g}^{-2}, 5 \text{ Hz}$
Our New Design [6] (PE+EM+TE), 2021	1–11 Hz, 1 g	$3.70 \text{ mW cm}^{-3} \text{ g}^{-2}, 3 \text{ Hz}$

References:

- [1] R.M. Toyabur et al., Applied Energy 279 (2020) 115799.
- [2] J. He et al., Nano Energy 43 (2018) 326–339.
- [3] P.C. Tan et al., Advanced Energy Materials 9 (2019) 1901875.
- M.T. Rahman et al., Advanced Energy Materials 10 (2020) 1903663. [4]
- [5] C. Wang et al., Nano Energy 64 (2019) 103943.
- C. Wang et al., Applied Energy 291 (2021) 116825. [6]





Our Original Design in 2019 [5]

Our New Design in 2021 [6]



A full-scale rolling-vibration test was conducted in ٠ a train depot



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Full-scale testing (60-min) under various working conditions (Tri-axial vibration sensor deployed on bogie)

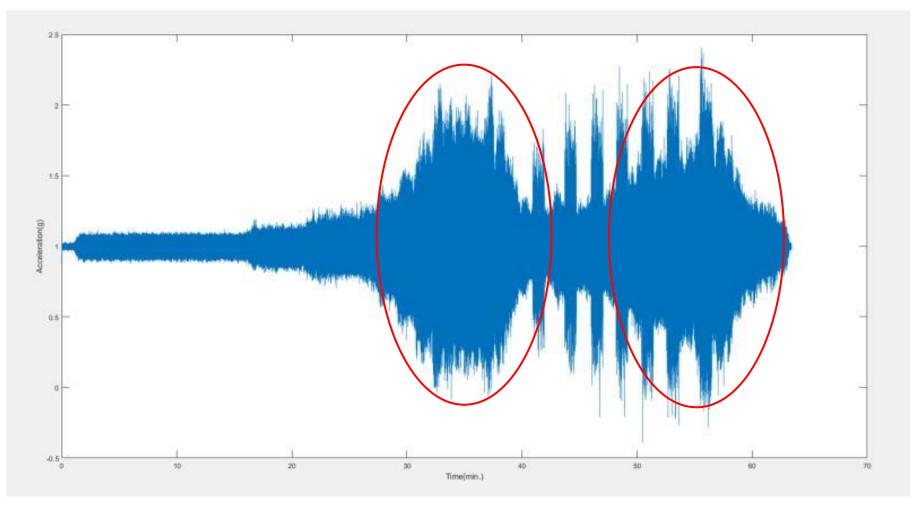
Time (min.)	Speed (km/h)	Working condition	Prototype (x,y,z)*
0-16	15		$\times \times \times$
16-17	50		$\times \times \times$
21-25	100		$\times \times \times$
26-29	150		$\times \times \times$
29-33	230	S-shaped excitation	imes v v
33-35	280		imes v v
36-38	300		$\vee \vee \vee$
38-40	deceleration to 120		$\vee \vee \vee$
40-42	120	vertical excitation	imes v v
44-46	180		$\times \times \times$
46-47	180	vertical excitation	$\vee \vee \vee$
47-48	200		$\times \times \times$
48-49	200	vertical excitation	$\sqrt{\sqrt{1}}$
49-50	220		$\times \times \times$
50-52	220	vertical excitation	$\vee \vee \vee$
52-52.5	230		\times v v
52.5-53.5	230	vertical excitation	$\vee \vee \vee$
53.5-55.5	250		\times v v
55.5-56.5	250	vertical excitation	$\vee \vee \vee$
56.5-60	deceleration		$\times \times \times$

*Based on the vibration data for preliminary analysis.





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Time-history diagram for a 60-min vibration analysis at the bogie



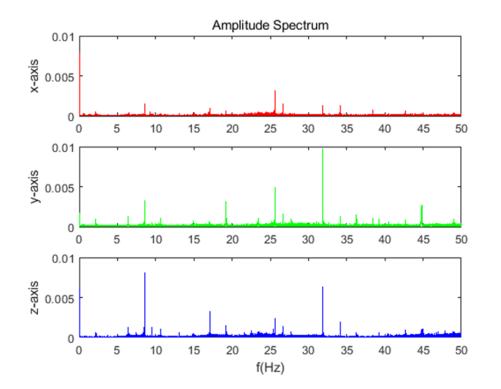
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Data analysis (100 km/h)



Speed – 100 km/h, acceleration response (g) along the x, y and z directions at the measurement point

- > Speed 100 km/h (on test-bed)
- Except for small responses at 26.67 Hz, there are other small responses, e.g. at 8.53 Hz.
- The vibration intensity is still too small.

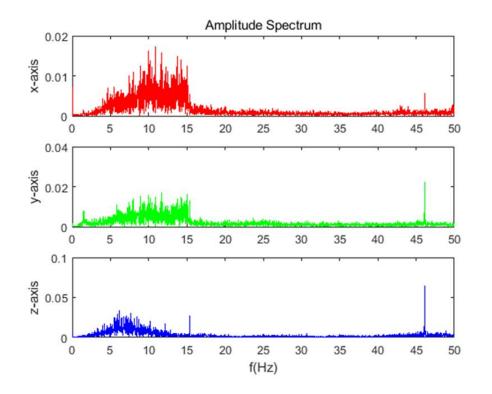


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Data analysis (180 km/h)



Speed - 180 km/h, with vertical excitation, acceleration response (g) along the x, y and z directions at the measurement point

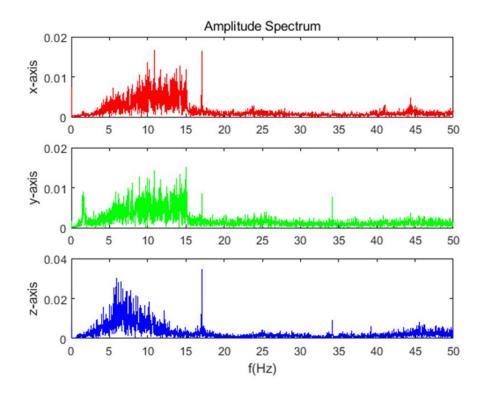
- > Speed 180 km/h (on test-bed, with a vertical excitation)
- At the speed of 180km/h with vertical excitation, there are broadband responses along all the three directions at the measurement point from 3.7Hz to 15Hz.
- The energy harvester prototype can harvest the energy along all the three directions effectively.



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Data analysis (200 km/h)



Speed – 200 km/h, with vertical excitation, acceleration response (g) along the x, y and z directions at the measurement point

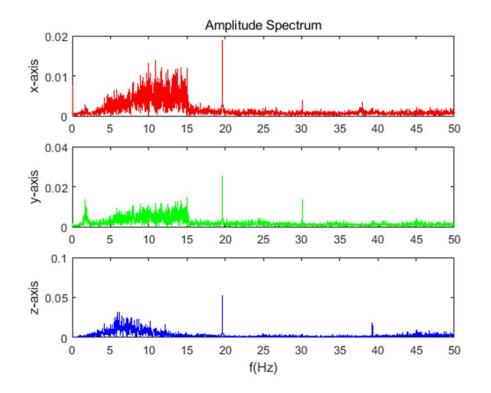
- > Speed 200 km/h (on test-bed, with a vertical excitation)
- At the speed of 200km/h with vertical excitation, there are broadband responses along all the three directions at the measurement point from 3.7Hz to 15Hz and a large response occurs at 17Hz.
- The energy harvester prototype can harvest the energy along all the three directions effectively.



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Data analysis (250 km/h)



Speed – 250 km/h, with vertical excitation, acceleration response (g) along the x, y and z directions at the measurement point

- > Speed 250 km/h (on test-bed, with a vertical excitation)
- At the speed of 250km/h with vertical excitation, there are broadband responses along all the three directions at the measurement point from 3.7Hz to 15Hz and a large response occurs at 21.35Hz.
- The energy harvester prototype can harvest the energy along all the three directions effectively.





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Conclusions and Limitations

- The proposed energy harvester works well at a wide bandwidth of **1–11 Hz** under **1g**, with a maximum power of **86 mW**, that can power up different types of sensors.
- The testbed was not running on rails under operation. Vibration data are used for preliminary analysis.
- Vibration strength and frequency are much larger and wider under a real-life engineering condition.

On-going Work:

- ✓ Our energy harvesting device is being tested for on-board testing, results will be presented in a later stage.
- ✓ How to pair the energy harvester with smart sensors and wireless data connections.







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Thank you for your attention!

